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## PROVISIONAL APPLICATION FOR PATENT COVER SHEET

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INVENTOR(S)							
Given Name (first and middle [if any]	Family Name of	Residence (City and either State or Foreign Country)					
DONALD J	HACKM	HACKMAN			COLUMBUS OHIO		
ROBERT A	DIXON		Powe	5 LL	(	OHP	
Additional inventors are be	ing named on the _	separately	numbered she	ets att	ached l	hereto	
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The Commissioner is hereby authorized to charge filing fees or credit any overpayment to Deposit Account Number:							
The invention was made by an agency of the United States Government or under a contract with an agency of the United States Government.  No.							
Yes, the name of the U.S. Government agency and the Government contract number are:							
Respectfully submitted,							
SIGNATURE DONALD L Hackman Date 10/14 Loto							
TYPED or PRINTED NAME  DENALD J HACK MA (REGISTRATION NO. (if appropriate)							
TELEBHONE 614 - 451 - 7251 Docket Number:							

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for FY 2000		Filing Date				
Patent fees are subject to annual revision.	First Named Inventor	ROBERT A. DIXON, D.O.				
Small Entity payments <u>must</u> be supported by a small entity statement, otherwise large entity fees must be paid. See Forms PTO/SB/09-12.		Examiner Name				
See 37 C.F.R. §§ 1.27 and 1.28.	Group / Art Unit					
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METHOD OF PAYMENT (check one)	FEE CALCULATION (continued)				
The Commissioner is hereby authorized to charge indicated fees and credit any overpayments to:					
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Account Number	105 130	•	65	Surcharge - late filing fee or oath	
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Name	139 130	139	130	Non-English specification	
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FEE CALCULATION	115 110	215	55	Extension for reply within first month	
1. BASIC FILING FEE	116 380	216	190	Extension for reply within second month	
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Fee Fee Fee Fee Description Code (\$) Code (\$) Fee Paid	118 1,36	0 218	680	Extension for reply within fourth month	
101 690 201 345 Utility filing fee	128 1,850	0 228 9	25	Extension for reply within fifth month	<del></del>
106 310 206 155 Design filing fee	119 300	219	150	Notice of Appeal	
107 480 207 240 Plant filing fee	120 300		150	Filing a brief in support of an appeal	
108 690 208 345 Reissue filing fee	121 260	221	130	Request for oral hearing	
114 150 214 (75) Provisional filing fee 75	138 1,51	0 138 1	,510	Petition to institute a public use proceeding	
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SUBMITTED BY Complete (d applicable)					
Name (PrintType) DONALD J HACKMAN Registration No. (Attorney/Agent) NONE Telephone 614 451 7251				7251	
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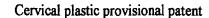
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STATEMENT CLAMING SMA 37 CFR 1.9(f) & 1.27(b)) IND	AL ENTITY STATUS EPENDENT INVENTOR	Docket Number (Optional)			
Applicant, Patentee, or Identifier: DONALD J HACK MAN					
Application or Patent No.:					
Filed or Issued:					
Title: METHOD AND A	TPARATUS UTILIZING	TAPERED SCREW			
	METALLIC SPINAL STA				
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the specification filed herew	rith with title as listed above.				
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I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. (37 CFR 1.28(b))					
PORFIG DIKUL DO NAME OF INVENTOR	DONALD J HACK MAN NAME OF INVENTOR	NAME OF INVENTOR			
Signature of inventor	Donald Hashmen Signature of inventor	Signature of inventor			
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# Method and apparatus attizing tapered screw shanks for nonmetallic spinal stabilization

Inventors: Robert A. Dixon

Donald J Hackman

U.S. Cl .....606/61

#### **ABSTRACT**

A device and a method for stabilizing cervical vertebrae in a human spine for the purpose of fixing one vertebra with respect to other vertebrae and with respect to other parts of the spinal column. This device comprises a plate and bone screws fabricated from non metals. The bone screws maintain the plate in contact with the vertebrae. A tapered screw head is pulled into a machined tapered hole, locking the screw to the plate. The taper is configured to be self-locking preventing the screw from backing out.

#### FIELD OF THE INVENTION

The invention relates generally to implantable medical devices and their methods of use for stabilizing skeletal bone, and relates more particularly to implantable medical devices fabricated of nonmetals and their use for stabilizing the cervical vertebrae of a human spine.

#### **BACKGROUND OF THE INVENTION**

With normal anatomy, the vertebrae of the cervical column are held together and to the skeleton by a complex arrangement of ligaments, tendons and muscles. Degenerative diseases, deformities, or trauma may cause abnormal conditions. These problems generally cause or allow displacement or rotation of a vertebra relative to the adjacent vertebra. When spinal discs rupture or bulge the intervertebral space between two adjacent vertebras 31 and 32 can decrease and cause discomfort to the patient.

Frequently the bulging does no harm, but if it compresses against the spinal cord or a nerve it may cause pain with loss of sensation, or weakness. When surgery is needed, the discs are replaced with implants that will heal or "fuse" together. This implant, with its associated stabilization, maintains the vertebral position while healing takes place. This is

referred to as "spinal fusion". The objective of spinal implants is to facilitate realignment and/or fixation of spinal elements. Clinical studies have demonstrated that surgeries using spinal implants are more effective at maintaining alignment and providing rigidity to the spine than surgeries in which implants are not used. Since the introduction of stabilizers as crude plates, rods, and wires, these devices have been developed into sophisticated appliances, which can be assembled and configured to rigidize spines of any size or condition. These stabilizers provide mechanical fixation for restraint of an implanted graft material. With this fixation, displacement during healing is significantly reduced thereby reducing the failure rate.

The majority of existing cervical stabilizers use plates that are bent in both the axial plain to conform to the vertebrae, and along the spinal axes to maintain lordosis.

Bicortical screw purchase has been favored because of the increased strength of the construct and increased screw thread area within the bone. These screws are more technically challenging to place and add increased risk of morbidity from neural canal penetration and screw backout. The reduced strength and decreased thread area of a unicortical screw purchase increases the probability of screw back out or loosening resulting in esophageal injury. Screw back out and loosening have led to the development of mechanisms for locking the screw head to the plate in unicortical screw plate designs. Such locking mechanisms not only prevent screw back out they also reduce the tendency of the screw head to pivot within the plate. These devices contain many intricate components that increase the cost and reduce reliability. The unicortical devices presently available are relatively rigid devices.

Nonmetals are preferred because of the minimal interference with X-rays and magnetic resonant imaging (MRI) techniques used for postoperative evaluation. Bendability or precurvature of the plate is also desired to accommodate or restore the natural lordosis of the cervical spine. These, and other desirable features and advantages, are provided by the present invention, particular embodiments of which are described below.

The plate is not needed once complete fusion has taken place. Indeed it is undesirable

because it may interfere with esophageal action or may later fracture resulting in esophageal injury. A fractured bone that has been has been fixed with a metallic stabilizer is much more likely to refracture if the stabilizer is removed. Refracture may occur because the stress sharing or stress shielding that the metal stabilizer provided during healing has not allowed the bone to carry sufficient load to return to full strength. The compression forces should be gradually transferred from the stabilizer to the healing bone. Bioabsorbable and biodegradable materials offer the potential of reabsorption into the bone or a gradual reduction of the plate and screw material after fusion and thus eliminate internal injury, a second operation, refracture, magnetic and radiographic artifact, and allows temporal load share promoting bony maturation and strengthening.

#### SUMMARY OF THE INVENTION

A device and a method for stabilizing cervical vertebrae in a human spine for the purpose of temporarily fixing the vertebra with respect to other vertebrae and with respect to other parts of the spinal column. This device comprises a curved nonmetallic plate and bone screws fabricated from non-metals. The plate has a plurality of tapered holes with the smaller diameter end adjacent to the vertebra and the larger diameter near the esophagus. The bone screw has a threaded portion that engages a predrilled and threaded hole in the vertebra or the graft. The bone screw also has tapered portion with a major diameter greater than the large diameter of the tapered hole. The bone screw maintains the plate in contact with the vertebra. The screw tapered portion is pulled into a matching tapered plate hole locking the screw to the plate. The taper is configured to be self-locking preventing the screw from backing out.

#### OBJECTS OF THE PRESENT INVENTION

An object of the present invention is to provide a method and device for a fusion, fixation and/or for spinal stabilization.

Another object of the present invention is to provide a stabilizer device which will degrade and disappear once the bones have healed.

Another object of the present invention is to provide a spinal fusion and a spinal stabilization using harvested bone, absorbable implants and nonmetallic stabilization plates and plate attachment devices.

Another object of the present invention is to provide devices and methods for cervical, thoracic, and lumbar spinal fusions anterioraly, posteriorly, and/or laterally.

### BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be understood better from the following detailed description of the preferred embodiment. In the accompanying drawings the reference numbers refer to the individual parts described in the text.

- FIG. 1 is a side section view at, 1-1, of the nonmetallic spinal stabilization system shown implanted on the cervical portion of a human spinal column.
- FIG. 2 is a front (proximal) of view of the plate
- FIG.3 is an end section view at, 3-3, of the nonmetallic spinal stabilization system shown with the vertebrae removed.
- FIG. 4a is an end section view, at 4-4, of the plate with a "V" shaped posterior side.
- FIG. 4b is an end section view, at 4-4, of the plate with a curved posterior side.
- FIG. 5a is an enlarged partial section view of the bone screw with wrench socket and a shearable head.
- FIG. 5b is an enlarged section view of the bone screw wrench socket in the tapered portion.
- FIG. 5c is an enlarged section of the bone screw with a buttress thread.
- FIG 5d is a top view of the bone screw showing a socket head wrench fitting.
- FIG. 6 is an enlarged view of a bone screw with two tapered sections.
- FIG. 7 is a front (proximal) of view of a two level plate.
- FIG. 8 is a side section view of a two level plate with a matching lordordotic curvature.

## DETAILED DESCRIPTION OF THE INVENTION

For simplification the stabilizer system is described as a cervical stabilizer in one of many conceivable embodiments. That is not to imply that this is the only embodiment within which the stabilizing system can be configured. For consistency in this patent the word stabilizer refers to the plate screw assembly, whereas the word graft refers to the material replacing the removed disc or vertebrae. This device comprises a plate and bone screws fabricated from polymeric, plastic, biodegradable, bioabsorble, human tissue, allograft, autograft or composite material.

#### The device

Referring to FIGS. 1, 2, and 3 in the preferred embodiment, the system is attached to the anterior surface of the spine 29. The system 10 may be modified for use on the lateral aspects of the spine. The system comprises plate 12 and bone screws 20. The system 10 and its components are described in detail in the following paragraphs. The bone stabilizing method of implanting is described in a subsequent section of this document.

Referring to FIGS. 1, 2, and 3, in particular the anterior cervical plate system 10 is shown in combination with bone screws 20. Each of the plate 12 tapered holes 13 receives a bone screw. Bone screws 20 each include a head 23 and a threaded portion of the shank 21 and a tapered shank portion 22 between the head 23. The tapered section 22 head 23 has a minor diameter that exceeds the major diameter of the threads of shank 21. These diameters allow the bone screws 20 to be inserted, shank first, into any of screw holes 13 from the anterior side 11 of plate 12, with the threaded shank 21 passing through the hole 13 of the posterior surface. The thread engages a predrilled and prethreaded hole 33 in the vertebra or the graft 30. The bone screw maintains the plate 12 in contact with the vertebra 31 and 32. The screw tapered portion 22 is pulled into the matching tapered plate hole 13 locking the screw 20 to the plate 12. The taper is configured to be self-locking preventing the screw from backing out.

## The plate

The plate 12 is the framework upon which the bone screws 20 are attached. The plate 12 has two holes 13 per vertebra, parallel to the patient's spinal axis to receive and contain the bone screws 20. In the preferred embodiment the plate 12 is fabricated from a single piece of material. In prior art these plates were metal and contained threads for locking the screw or small locking devices such as cams were used to prevent the screws from backing out under sustained movement of the patient. Some nonmetallic materials do not have the yield, tensile, compressive, endurance, or shear strengths required to maintain the clamping force of the small area of screw threads, and are easily stripped during installation of the screw lock. To eliminate the use of plate threads on these materials the screw 20 is held in place with a locking taper 22 on the shank of the screw allowing the use of the full thickness of the plate for holding area. A locking cap can be used. On the materials that have sufficient strength for threads,

The plate may be curved 19 or shaped to allow for stabilizing the spine or positioning individual vertebra as required. Plate 12 is curved 19 and 20 such that posterior surface of the plate is generally concave and anterior surface 11 is generally convex. The radius of curvature in the longitudinal plane 18 is selected to match the desired lordosis of the section of the cervical vertebral column to which plate 12 is affixed. The radius of curvature in the transverse plane 19 is selected to conform to the transverse curvature of the anterior surfaces of the cervical vertebrae. The transverse curvature may be in the form of a v-shaped bend, as illustrated in FIG. 4a or a curved surface 19 as illustrated in FIG. 4b. The plate can also be fabricated in a two level plate 47 as shown in FIG 7 and FIG. 8 or more levels.

#### The bone screw

In the preferred embodiment the bone screw, may use cylindrical or tapered bone screw threads 21, at the bone end 31. and a tapered section 22 at the unthreaded portion of the shank, with a head which will accept a driving tool 25. The head is attached to the tapered section with a small stem 27 which will shear off when the screw torque has reached the amount required to properly seat the taper within the plate hole 13. The head

breaks off to assure that the bone threads are not tightened excessively, the wrench socket is not within the tapered section reducing its strength, and the head does not protrude into the esophagus.

A bone screw 20 is threaded into a drilled and tapped hole in a selected vertebra 31 to fix it into the position where it is threaded into a vertebra 31 and 32.

#### The material

In light of the inherent disadvantages of a metal stabilizer described in the background section of this patent, plastic biodegradable or bioabsorbable materials may alleviate many or all of these problems. This device comprises a plate and screws which may be fabricated from polymeric, plastic, biodegradable, bioabsorble, human tissue or composite material.

A biodegradable, bioabsorbable, material which provides mechanical strength to bones while also providing a guide for growth of bone tissue. Preferably, the plate is formed of biodegradable materials. Poly(L-lactic acid), poly (lactic-co-glycolic acid), and poly (glycolic acid) are approved for human use by the Food and Drug Administration. These biodegradable products either enter metabolic pathways and are thereby eliminated from the body (bioabsorbed) or are eliminated from the body by other natural processes (e.g. in the urine).

Polyanhydrides maintain their mechanical strength for a longer time than the above polymers, by protecting the inner molecules from degradation with less porosity and greater component thickness. These materials degrade from the surface giving a reduced rate of degradation.

A polymeric matrix formed of a high molecular weight poly(L-lactic-acid) dispersed with a pore-creating substance formed of a low molecular weight poly(lactic acid) can be mixed to control the rate of digredation. Poly(glycolic acid) may have mechanical strength suitable for replacement of load-bearing bone for implantation, and it has a biodegradation rate about four times greater than the biodegradation rate of the

## polymeric matrix.

LactoSorb® copolymer is an absorbable co-polymer synthesized from all-natural ingredients: 82% L-Lactic acid and 18% glycolic acid. Unlike the homopolymers in common use such as 100% poly-L-lactic acid (PLLA) or 100% poly-glycolic acid (PGA), LactoSorb® copolymer is amorphous (without crystallinity), which gives it a uniform degradation rate. Crystalline release associated with degrading homopolymers have been implicated in inflammatory reactions.

LactoSorb® co-polymer ratios permit the polymer to retain most of its strength for six to eight weeks, which is appropriate for healing, but not so long as to raise concerns about long-term stress bone shielding. Mass loss, which always follows strength loss for absorbable polymers, occurs in approximately twelve months for LactoSorb® copolymer. LactoSorb® is registered trade marked material of Arthrotek® a Biomet Company.

## The graft

After removing the disc and the cartilage, a graft 30, preferably a non-degrading bone growth-compatible material is positioned between the two vertebra 31 and 32 in the intervertebral space. Such grafts are structurally load-bearing devices, capable of withstanding the compressive forces supported by the adjacent superior vertebra 31, however they will not provide the tensile force experienced at the vertebral to graft interface. The stabilizer 10 and the surrounding ligaments, tendons, and muscles must be preloaded to maintain compression between the graft and the adjacent vertebra during any upper body motion which tends to put the spinal cord in tension. The graft 30 must be in compressive contact with the vertebral end plates 31 and 32. The graft 30 also may be metal, nonmetal, polymeric, allograft or autograft materials.

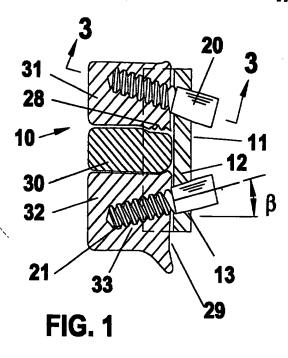
#### The Method

After the disc is removed the graft 30 is forced onto position at the center of the vertebral end plates 31 and 32. Replacing damaged discs with rigid grafts is well known to those

practiced in the art. The method of stabilizing the graft and maintaining the relationship between the two vertebras is still a changing technology. The plate is selected and placed on the patient's vertebra 31 and 32. Bushings 41 are inserted into the tapered holes 13 to align the drill and thread tap and to protect the tapered hole. The posterior side of the plate may be placed temporarily on the vertebra near the area where it will be attached and repositioned to determine the best location for the screws. The plate 12 with a guide bushing 41 is used as a template to guide the drill and tap at the position and angle of the matching screw holes. Once the holes are threaded, the screws 20 are threaded into the remaining holes. On frequently used plate sizes a metal template may be used to align the drill and tap.



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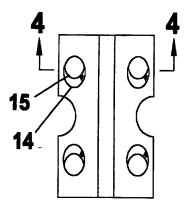


FIG. 2

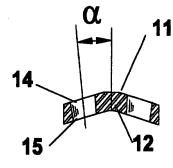


FIG. 4a

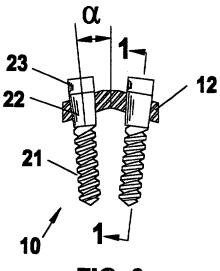


FIG. 3

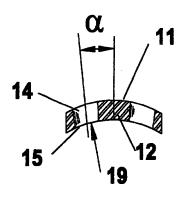
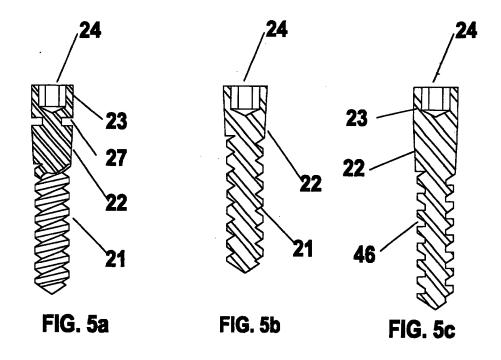
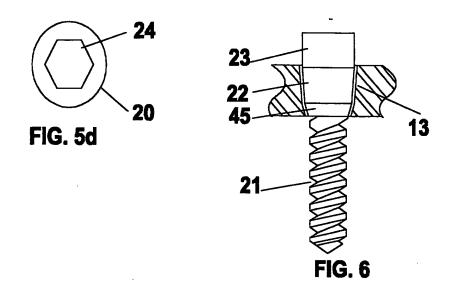


FIG. 4b





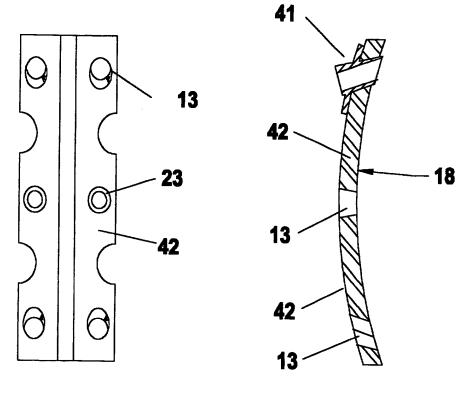


FIG. 7

FIG. 8